

In the claims:

Claim 1 (currently amended) A Method method of making an outer lever (1) of a finger lever (2) that can be switched to different lifts for at least one gas exchange valve, said outer lever (1) comprising two substantially parallel arms (4, 5) whose ends (6, 7) are connected by crossbars (8, 9) so that a rectangular or O-like aperture (10) for an inner lever (11) that is capable of pivoting relative to the outer lever (1) is formed, a running contact surface (14, 15) for a high-lift cam being arranged on an upper side (12, 13) of each arm (4, 5), said method ~~being characterized by~~ comprising the following work steps to which further intermediate steps may be added:

- e) a) deep drawing a cup-shaped base body (16) out of a metal sheet or a sheet metal strip such that, on the one hand, a drawing die is applied to the metal sheet or the sheet metal strip from one side of the upper sides (12, 13; 17, 18) of the arms (4, 5) and crossbars (8, 9) to be formed and produces the substantial height of the arms (4, 5) and the crossbars (8, 9) in the cup-shaped base body (16) and, on the other hand, a continuous annular collar (19) comprising the upper sides (12, 13; 17, 18) extends outwards approximately at right angles to the base body (16);
- f) b) simultaneous or subsequent shaping, typically stamping of an approximately central cavity (20) extending in length direction of the lever in an underside (21) of one of the crossbars (8 ~~or~~ 9):
- g) c) punching-out a bottom (22) of the cup-shaped base body (16), and

h) d) cutting-off the continuous annular collar (19) on the upper sides (12, 13; 17, 18) except for at least two elongate opposing projecting portions on the arms (4, 5) for forming the running contact surfaces (14, 15).

Claim 2 (currently amended) A Method method according to of claim 1, ~~characterized in that~~ wherein the annular collar (19) is cut off in step d) such that, in addition to the running contact surfaces (14, 15) ~~on of~~ the arms (4, 5), a finger-like extension (23) remains on the crossbar (8 ~~or~~ 9) comprising the cavity (20), which extension (23) extends longitudinally away from the crossbar and is subsequently bent over so as to project from the upper side (17 ~~or~~ 18) of the crossbar (8 ~~or~~ 9).

Claim 3 (currently amended) A Method method according to of claim 1, ~~characterized in that~~ wherein the annular collar (19) is cut off in step d) such that outer surfaces (24, 25, 26, 27) of the arms (4, 5) and the crossbars (8, 9) merge directly or approximately directly into the upper sides (12, 13; 17, 18).

Claim 4 (currently amended) A Method method according to of claim 1, ~~characterized in that~~ wherein the cavity (20) of step b) is partially cylindrical in shape.

Claim 5 (currently amended) A Method method according to of claim 1, ~~characterized in that~~ wherein the running contact surfaces (14, 15) made in step d) have a beam-like geometry and, as viewed in longitudinal direction, a slightly cylindrical shape.

Claim 6 (currently amended) A Method method according to of claim 1 or 5,
~~characterized in that~~ wherein the running contact surfaces (14, 15) made in step d) extend
approximately at a center of the arms (4, 5).

Claim 7 (currently amended) A Method method according to of claim 2,
~~characterized in that~~ wherein step d) is followed by a further step e) in which two aligned
receptions (28, 29) are punched or bored into the arms (4, 5) in the vicinity of the crossbar
(9 or 8) that is opposed to the crossbar (8 or 9) comprising the finger-like extension (23), and
said receptions (28, 29) serve to receive an axle for the pivoted mounting of the inner lever
relative to the outer lever (1).

Claim 8 (currently amended) A Method method according to of claim 1,
~~characterized in that~~ wherein the running contact surface (14, 15) on each arm (4, 5) of the
outer lever is intended for a contact with a high-lift cam.

Add the following claim:

Claim 9 (new) A method of claim 5 wherein the running contact surfaces made
in step d) extend approximately at a center of the arms.